

# DESIGN ENVELOPE 4380, 4372, 4300, 4322 PUMPS SEAL AND BLANKING KIT | SERVICE WORK INSTRUCTIONS

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Refer to appropriate service work instructions (swi) file for breakdown instruction for the pump being serviced. Seal replacement instructions are included in the pump swi. The following instructions are included for convenience.

## CAUTION



Always disconnect power supply from motor before beginning service work.

## SEAL KIT INSTALLATION INSTRUCTIONS

- 1 Disconnect power.
- 2 The service must be completed by an authorized person approved by Armstrong. Call the phone numbers below for service.
- 3 Pump Manager must be updated by the authorized service person.

## CAUTION



Do not use oil, Vaseline or other petroleum or silicon based products for seal elastomer lubrication, otherwise elastomer swelling may occur, causing seal failure. Recommended: international Products Corp P-80 Rubber Lubricant Emulsion in USA & UK [www.ipcol.com](http://www.ipcol.com)

### TORONTO

+1 416 755 2291

### BUFFALO

+1 716 693 8813

### BIRMINGHAM

+44 (0) 8444 145 145

### MANCHESTER

+44 (0) 8444 145 145

### BANGALORE

+91 (0) 80 4906 3555

### SHANGHAI

+86 (0) 21 5237 0909

### SÃO PAULO

+55 11 4781 5500