



EXCHANGER SIZE * - BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS3T-62-4*-E4	43 5/8	1108	23	584	12 3/8	314	26	660	1-1/2	38	1	25
WS3T-63-4*-E4	55 5/8	1413	35	889	24 3/8	619	38	965	2	51	1	25
WS3T-64-4*-E4	67 5/8	1718	47	1194	36 3/8	924	50	1270	2-1/2	64	1	25
WS3T-65-4*-E4	79 5/8	2022	59	1499	48 3/8	1229	62	1574	2-1/2	64	1	25
WS3T-66-4*-E4	91 5/8	2327	71	1803	60 3/8	1534	74	1879	3	76	1	25
WS3T-67-4*-E4	103 5/8	2632	83	2108	72 3/8	1838	86	2184	3	76	1	25
WS3T-68-4*-E4	115 5/8	2937	95	2413	84 3/8	2143	98	2489	3	76	1	25

NOZZLE SCHEDULE					NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER. 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAX. EXCHANGER LIFE, NO EXTERNAL FORCES APPLY. 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA. 4. DRAWING IS NOT TO SCALE. 5. ALL DIMN'S $\pm 1/8$ (3) UNLESS OTHERWISE SHOWN.
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE	
INLET	N1	AS PER TABLE	N5	2 (51) 300# FLG.	
OUTLET	N2	AS PER TABLE	N6	2 (51) 300# FLG.	
DRAIN			N7	1/2 (13) NPT	
VENT	N4	3/4 (19) NPT			

DESIGN CONDITIONS					CUSTOMER: LOCATION: ENGINEER: ORDER No.: PROJECT/JOB: LOCATION: TAG: (QUOTE #)
	SHELL		TUBES		
DESIGN PRESSURE	150 PSIG	1034 KPa	300 PSIG	2068 KPa	
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C	
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C	
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	450 PSIG	3102 KPa	
CONTENTS	STEAM		WATER		

TITLE	G.A. 300 LB. WS SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER	WS3T-6-4P-E4(3)	REV.			
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