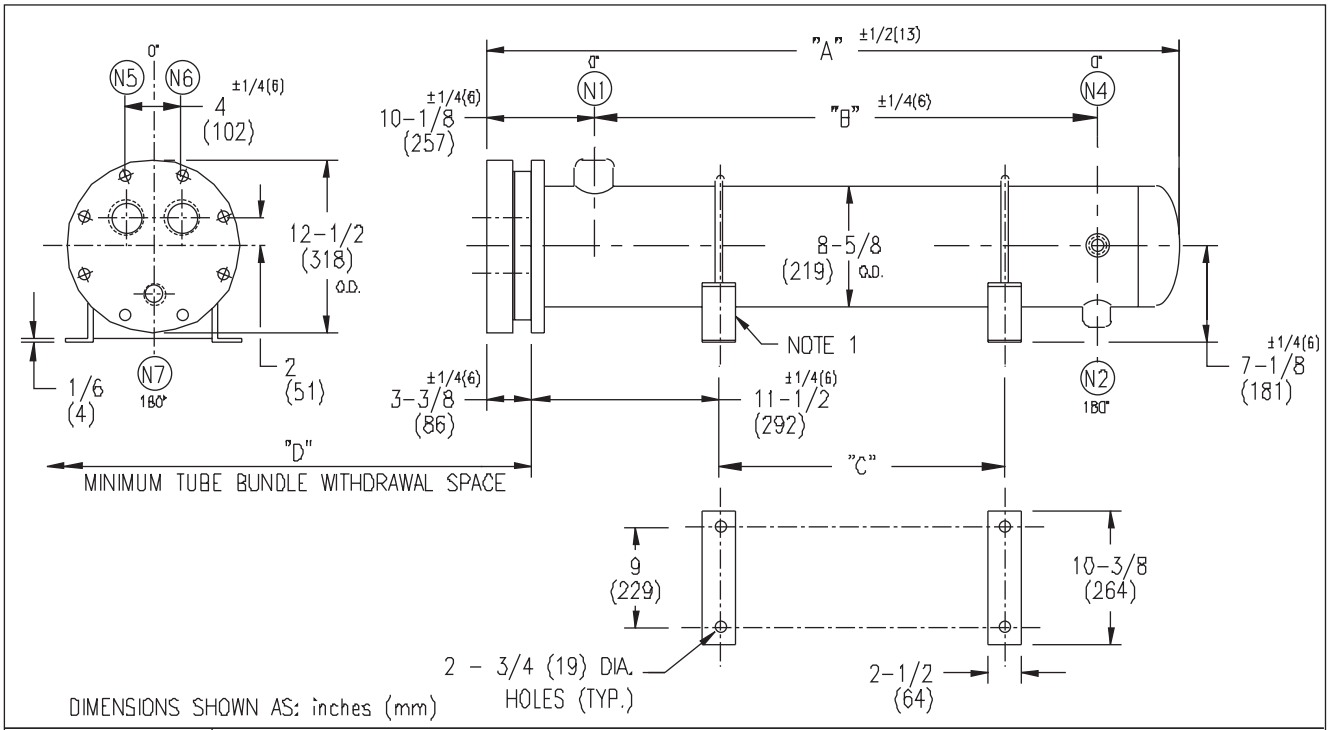
ARMSTRONG®



EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		N1		N2	
*-BAFFLE SPACING	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS3T-82-4*-3	28 5/8	727	13	330	5 1/2	140	26	660	2	51	1	25
WS3T-83-4*-3	40 5/8	1032	25	635	17 1/2	445	38	965	2-1/2	64	1	25
WS3T-84-4*-3	52 5/8	1337	37	940	29 1/2	749	50	1270	3	76	1	25

NOZZLE SCHEDULE

SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	2 (51) NPT
OUTLET	N2	AS PER TABLE	N6	2 (51) NPT
DRAIN			N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

NOTES:
1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAX. EXCHANGER LIFE, NOEXTERNAL FORCES TO APPLY.
3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
4. DRAWING IS NOT TO SCALE.
5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS

	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	300 PSIG	2068 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	450 PSIG	3102 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:
LOCATION:
ENGINEER:
ORDER No.:
PROJECT/JOB:
LOCATION:
TAG: (QUOTE #)

TITLE G.A. 300 LB. WS SERIES HEAT EXCHANGERS
DATE: 01 / 08 / 01 BY: J.R.

A R M S T R O N G
TORONTO - CANADA TEL : (416) 755-2291
MONTREAL - CANADA TEL : (514) 421-2424
BUFFALO - N. Y. TEL: (716) 693-8813
COLCHESTER - U.K. TEL: (44) 120-657-9491

NUMBER WS3T-8-4P-3(3)
REV.

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