



DIMENSIONS SHOWN AS: inches (mm)

EXCHANGER SIZE	DIMENSIONS							
	"A"		"B"		"C"		"D"	
	Inches	mm	Inches	mm	Inches	mm	Inches	mm
THS-1636-2-1	42 -3/4	1086	35-1/2	902	38	965	24-1/2	622
THS-1642-2-1	48 -3/4	1238	41-1/2	1054	44	1118	30-1/2	775
THS-1648-2-1	54 -3/4	1391	47-1/2	1207	50	1270	36-1/2	927
THS-1654-2-1	60 -3/4	1543	53-1/2	1359	56	1422	42-1/2	1080
THS-1660-2-1	66 -3/4	1695	59-1/2	1511	62	1575	48-1/2	1232
THS-1666-2-1	72 -3/4	1848	65-1/2	1664	68	1727	54-1/2	1384
THS-1672-2-1	78 -3/4	2000	71-1/2	1816	74	1880	60-1/2	1537
THS-1678-2-1	84 -3/4	2153	77-1/2	1969	80	2032	66-1/2	1689
THS-1684-2-1	90 -3/4	2305	83-1/2	2121	86	2184	72-1/2	1842
THS-1690-2-1	96 -3/4	2457	89-1/2	2273	92	2337	78-1/2	1994
THS-1696-2-1	102 -3/4	2610	95-1/2	2426	98	2489	84-1/2	2146
THS-16102-2-1	108 -3/4	2762	101-1/2	2578	104	2642	90-1/2	2299
THS-16108-2-1	114 -3/4	2915	107-1/2	2731	110	2794	96-1/2	2451
THS-16114-2-1	120 -3/4	3067	113-1/2	2883	116	2946	102-1/2	2604
THS-16120-2-1	126 -3/4	3219	119-1/2	3035	122	3099	108-1/2	2756
THS-16126-2-1	132 -3/4	3372	125-1/2	3188	128	3251	114-1/2	2908
THS-16132-2-1	138 -3/4	3524	131-1/2	3340	134	3404	120-1/2	3061
THS-16138-2-1	144 -3/4	3677	137-1/2	3493	140	3556	126-1/2	3213
THS-16144-2-1	150 -3/4	3829	143-1/2	3645	146	3708	132-1/2	3366
THS-16150-2-1	156 -3/4	3981	149-1/2	3797	152	3861	138-1/2	3518
THS-16156-2-1	162 -3/4	4134	155-1/2	3950	158	4013	144-1/2	3670
THS-16162-2-1	168 -3/4	4286	161-1/2	4102	164	4166	150-1/2	3823

NOZZLE SCHEDULE		
N1	INLET	6" NPT (152)
N2	OUTLET	3" NPT (76)
N3	VENTS	1/2" NPT (13)

COLLAR ASSEMBLY		
	STANDARD	OVS. FOR STONE LINING
"E"	16 (406)	18 (457)
"F"	12 (305)	12 1/2 (318)

DESIGN CONDITIONS		
	TUBES	
DESIGN PRESSURE	125 PSIG	862 KPa
DESIGN TEMPERATURE	375 F	191 C
M.D.M.T.	40 F	4.4 C
HYD. TEST PRESSURE	250 PSIG	1723 KPa

- NOTES:
1. COLLAR ASSEMBLY SUPPLIED SEPARATELY.
  2. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
  3. DRAWING IS NOT TO SCALE.
  4. ALL DIM'S 1/8 (3) UNLESS OTHERWISE SHOWN.
  5. DIMENSIONS SHOWN AS: in.(mm)

CUSTOMER:  
LOCATION:

ENGINEER :

ORDER No.:

PROJECT/JOB:

LOCATION:

TAG:  
QUOTE #